The boat was moving very, very fast now, and the pipe was very dark. The children and their families were excited and frightened.

"Stop the boat!" shouted Mr Wonka.

The Oompa-Loompas stopped the boat next to a small red door. On the door it said, *Inventing Room – for Mr Wonka only.*

"This is the most important room in my factory," said Mr Wonka. "I keep my secret inventions in here. The spies from other chocolate makers would love to come in here!"

Mr Wonka opened the door, and the four children and their families stepped off the boat and went inside.

"Don't touch anything!" shouted Mr Wonka.

There were lots of big machines and strange noises in the Inventing Room. There were pipes all over the walls, and the room was full of steam and delicious smells.

"These are my secret new inventions!" said Mr Wonka and he danced around the room like a happy child at Christmas.

He showed the children a large, round green sweet. "You can eat this sweet every day and it will never get smaller!" said Mr Wonka. "Now, look at this."

Mr Wonka showed them a huge machine with hundreds of thin glass pipes. He pushed three different **buttons** on the side of the machine.

A very loud noise came from inside the machine,